

### I-HUB QUANTUM TECHNOLOGY FOUNDATION, IISER PUNE



#### **CORRIGENDUM**

#### I-HUB QUANTUM TECHNOLOGY FOUNDATION, IISER, PUNE

Tender Ref. No: I-HUBQTF/PUR/24-25/117 Date: 15-10-2024

With reference to the Tender ID: GEM/2024/B/ 5435157 dated 04/10/2024, for the procurement of <u>Bandsaw Machine</u>, it is notified that the tendered nomenclature/specifications are amended as below:

Specification	Specification Name/	Bid Requirement (Allowed Values)	Clarifications/Amendments
	Table movement	Manual	Tendered Specifications prevail.
	Work Table, mm	As per design requirement to satisfy performance of the m/c	
			Specifications amended to:
Generic	Feature	<ul> <li>i. Bed size should be &gt;= 750 x 1250 mm Fabricated with EN 8 plate and machined,</li> <li>Metallic work table</li> <li>ii. with suitable T slot and surface hardness,</li> <li>iii. Hydraulic Vice for holding Round Jobs,</li> <li>Fixture with scale for</li> <li>iv. quick job setting,</li> <li>v. Carbide (Hydraulic Operated) blade guide,</li> <li>vi. Other, As per design requirement to satisfy performance of the m/c</li> </ul>	<ul> <li>i. Bed size should be &gt;= 750 x 1250 mm Fabricated with EN 8 plate and machined</li> <li>Bed to be fabricated with EN8 plate and machined</li> <li>ii. Metallic work table with suitable T slot and surface hardness</li> <li>iii. Hydraulic Vice for holding Round Jobs</li> <li>iv. Fixture with scale for quick job setting</li> <li>v. Carbide (Hydraulic Operated) blade guide</li> <li>vi. Other, As per design requirement to satisfy performance of the m/c</li> </ul>



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	Hydraulic Reservoir, liter	Below 100	Tendered Specifications prevail.
	Coolant Reservoir, liter	Below 100	
	Product content	Control panel (230 +/- 10%, 50 +/- 3 Hz), Wire Brush, Work light, Chip collection tray, Tool Kit, Instruction Manual, Control panel (415 +/- 10%, 50 +/- 3 Hz), Instruction Manual and all accessories & spares complying to tech	Specifications amended to:  Control panels (230 +/ 10%, 50 +/ 3 Hz), Wire Brush, Work light, Chip collection tray, Tool Kit, Instruction Manual, Control panel (415 +/- 10%, 50 +/- 3 Hz), Instruction Manual and all accessories & spares complying to tech
	Allowed cutting taper, mm	+/- 0.2mm/100 mm	Tendered Specifications prevail.
	Blade size, mm	0.9 X 37 X 2650	Specifications amended to:  Generic to satisfy performance of the m/c
	Accessories	Pressure and feed valve, Contactors and switches, Flow control valve, Complete Coolant System with Piping Bandsaw blade)	Tendered Specifications prevail.
	Cutting Feed	Hydraulic	
	Blade speed	15-75 Meter/Min	Specifications amended to:  Generic to satisfy performance of the m/c
	Warranty	12, 18 Or higher (month)	Tendered Specifications prevail.
	Treated Material	Ferrous Material	
Dimensions	Туре	Horizontal	Tendered Specifications prevail.
	Cutting Height	400, 600, 800, 1200, 2800 Or higher (millimeter)	
	Cutting Length	3600.0 - 6000.0 Or higher (millimeter)	
	Cutting Width	300.0 - 1500.0 Or higher (millimeter)	
Electric Power	Main Motor	2.0 - 25.0 Or higher (horsepower)	Tendered Specifications prevail.
	Supplier shall install the	Yes	Tendered Specifications prevail.



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	machine at purchaser site and arrange all required hand tool and consumable item		
Installation and Acceptance Criteria	Supplier shall demonstrate the full operation and functions of the machine, hydraulic control with VFD etc	Yes	
Certification and	Availability of test report form  ILAC/NABL/Govt laboratories to conformity of specification	No	Tendered Specifications prevail.
Report	Copy of test reports to be submitted to buyer on demand at the time of supplies	No	

Sd/-

Project Director I-HUB QTF, IISER Pune